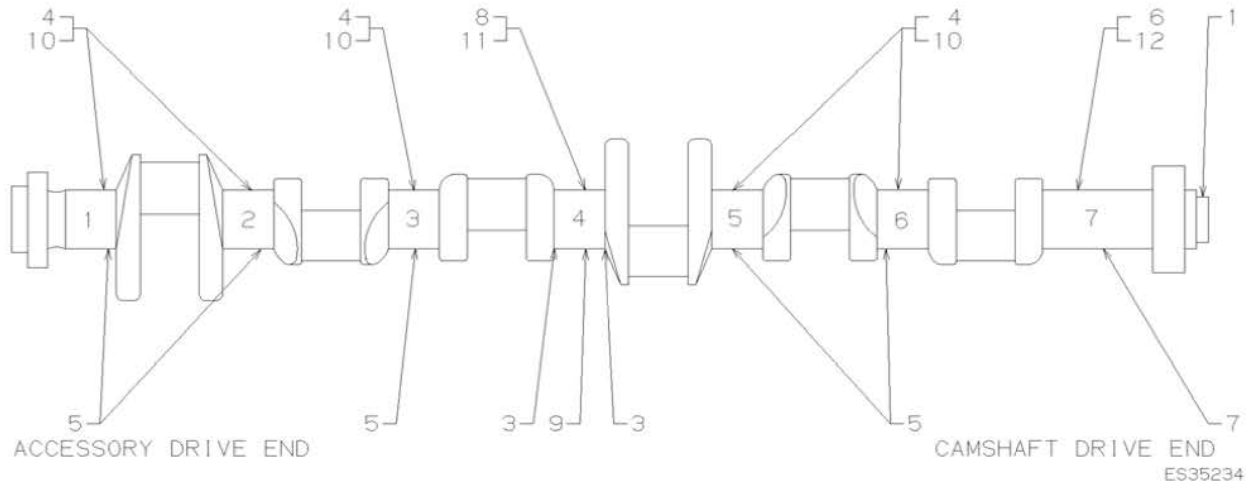


Assembly 10: CRANKSHAFT, MAIN BEARINGS AND BEARING CAPS

| Asm - Ref. No. | Part Number | Qty. | Description |
|----------------|-------------|------|--|
| 10-1 | 40048625 | 1 | CRANKSHAFT.. Engine - Utex 40086330 - Approx. length 120-1/16 inches |
| -2 | 426318 | 6 | PLUG.. Pipe - 3/8 hex socket (not shown) |
| -2A | 40048626 | 4 | COUNTERWEIGHT.. (not shown) |
| -3 | 9548112 | 2 | COLLAR.. Thrust - Standard thickness - Consists of two halves 9548113.. 0.015 O.S. - 9548114.. 0.030 O.S. <i>Bearing caps have a rough bore and must be line-bored at assembly.</i> |
| -4 | 9543944 | 5 | BEARING.. Main - Front and intermediate - Upper - Standard I.D. 9543945.. 0.031 U.S. - 9543947.. 0.093 U.S. 9543946.. 0.062 U.S. - 9543948.. 0.125 U.S. |
| -5 | 9543882 | 5 | BEARING.. Main - Front and intermediate - Lower - Standard I.D. 9543883.. 0.031 U.S. - 9543885.. 0.093 U.S. 9543884.. 0.062 U.S. - 9543886.. 0.125 U.S. |
| -6 | 9543950 | 1 | BEARING.. Main - Rear - Upper - Standard I.D. 9543951.. 0.031 U.S. - 9543953.. 0.093 U.S. 9543952.. 0.062 U.S. - 9543954.. 0.125 U.S. |
| -7 | 9543889 | 1 | BEARING.. Main - Rear - Lower - Standard I.D. 9543890.. 0.031 U.S. - 9543892.. 0.093 U.S. 9543891.. 0.062 U.S. - 9543893.. 0.125 U.S. |
| -8 | 9546514 | 1 | BEARING.. Main - Center - Upper - Standard I.D. 9546515.. 0.031 U.S. - 9546517 0.093 U.S. 9546516.. 0.062 U.S. - 9546518 0.125 U.S. |
| -9 | 9546520 | 1 | BEARING.. Main - Center - Lower - Standard I.D. 9546521.. 0.031 U.S. - 9546523.. 0.093 U.S. 9546522.. 0.062 U.S. - 9546524.. 0.125 U.S. |
| | | | <i>For main bearing cap studs, nuts, and washers, See 1-8 and 1-9.</i> |
| -10 | 9541514 | 5 | CAP.. Main bearing - Location 1, 2, 3, 5 & 6 |
| -11 | 9541513 | 1 | CAP.. Main bearing - Location 4 |
| -12 | 9541511 | 1 | CAP.. Main bearing - Location 7 |